



TA Spalva UAB

www.taspalva.lt

File: cure1

Oven: Oven1

Setup: Setting1

Paint1

Date: 2025-04-08

Time: 09:17:48

Mr. Operator

°C

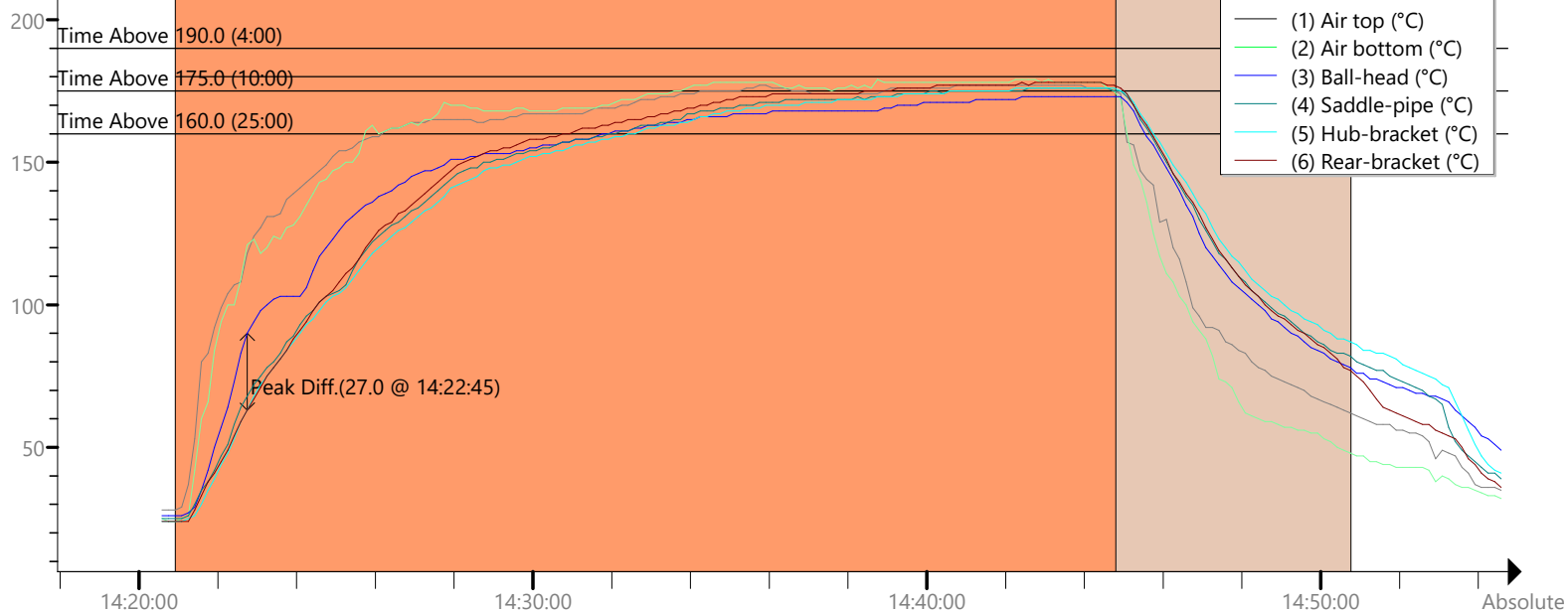
Friday, August 25, 2000

#1 - "Cure area"

#2 - "Cool area"

Key

- (1) Air top (°C)
- (2) Air bottom (°C)
- (3) Ball-head (°C)
- (4) Saddle-pipe (°C)
- (5) Hub-bracket (°C)
- (6) Rear-bracket (°C)



	Cure area	Cool area
Gas burner	180.0	
Ventilator		65

Line Speed: 3.3 (m / minute)

Name	Cure Index	Max. Temp.	Time Above 160.0 (25:00)	Time Above 175.0 (10:00)	Time Above 190.0 (4:00)	Peak Difference
(1) Air top (°C)	165	177.0	18:50	8:50	0:00	
(2) Air bottom (°C)	187	179.0	19:30	11:20	0:00	
(3) Ball-head (°C)	95	173.0	13:50	0:00	0:00	
(4) Saddle-pipe (°C)	115	176.0	13:50	4:50	0:00	
(5) Hub-bracket (°C)	110	176.0	13:30	4:30	0:00	
(6) Rear-bracket (°C)	135	178.0	15:00	6:40	0:00	
Peak Difference						27.0

Information

Number of probes: 6
Sample rate: 10.0 second
Number of readings: 205
Data logger Id: 156
Logger Type: Curve-X
Logger f/w:
Calibration Date:

Download: 25 Aug 2000 - 14:20:35
Start Time: 25 Aug 2000 - 14:20:35
Batch Number:
Cure Calculation: Exponential
Part : Part 35575
Location: Oven1

Import V2.X database

Notes

Oven1: Line Speed = 3.4m/min
Paint: EPE 40 Yellow

Probe Positions

